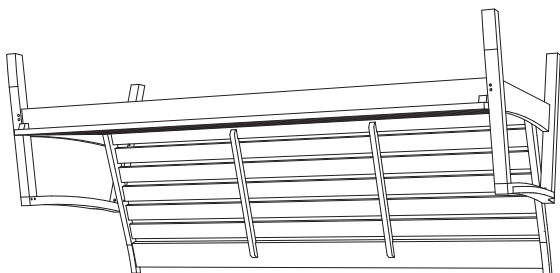


## SIENA SOFA ITEM - S76



OXFORD GARDEN

### About Shorea Wood

Shorea is a tropical hardwood that is comparable to teak. Because of its high oil content it is resistant to rotting, bug infestation, and the effects of wind, rain, sun, and snow. If left untreated shorea weathers naturally to a beautiful silver gray color. Some surface roughness may develop, especially at the end grain, but over a period of about one year, the natural weathering process will stabilize. Moderate checking in the grain is normal with exposure to the elements. Small surface cracks that may appear in no way affect the structural integrity of the furniture. As weather conditions and temperatures fluctuate these small cracks may expand and contract.

### Wood Care Instruction

To prevent the staining of concrete or tile the furniture should be rinsed well after assembly to remove dust that might remain from the manufacturing process. Although shorea weathers well we recommend a routine application of Cabot's Australian Timber Oil in extremely dry climates. A routine oiling is also recommended for furniture to be used for dining purposes to discourage staining from food and drink spills.

For seasonal cleaning rinse the furniture well and then scrub (using a sponge or soft bristle brush) with a mild solution of water, laundry detergent and a little bleach. Rinse with fresh water.

To restore the original wood color, Oxford Garden suggests applying Cabot's Australian Timber Oil after cleaning. Test in an inconspicuous spot first, to approve the color. Application of oil is at the customer's discretion and is not covered by the warranty. Paint or any products with polyurethane are not recommended, as application of these products will void the warranty as well.

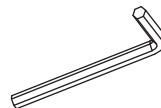
For additional information regarding our warranty, please visit [www.oxfordgarden.com](http://www.oxfordgarden.com)

## Assembly Instructions page 1

## Siena Sofa

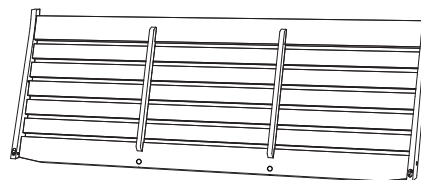
### Tools (included)

Allen Wrench  
QUANTITY: 1



### Components

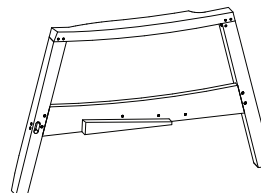
① Back  
QUANTITY: 1



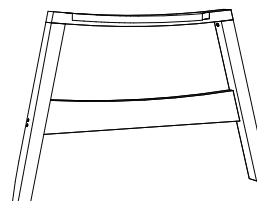
② Seat  
QUANTITY: 1



③ Right Leg  
QUANTITY: 1



④ Left Leg  
QUANTITY: 1



### Hardware

A Long M6 x 45 mm Bolt  
QUANTITY: 2



B Short M6 x 35 mm Bolt  
QUANTITY: 6



C Guiding Bolt  
QUANTITY: 1



D Barrel Nut  
QUANTITY: 8



E 8mm Dowel  
QUANTITY: 4



F Wood Screws  
QUANTITY: 2



### Finishing Items (included)

Medium Grit Sandpaper

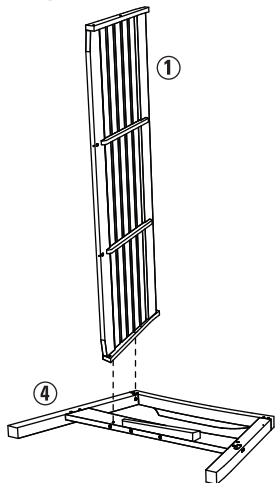
Note: Hardware pack may contain extra hardware

NOTE: If the furniture is going to be placed on a concrete or tile patio, it should first be rinsed well to remove the sawdust that may cause some staining.

## Step 1 Two Person Assembly Recommended

**NOTE: This item uses tight tolerances, it is important to follow the steps in the order shown here.**

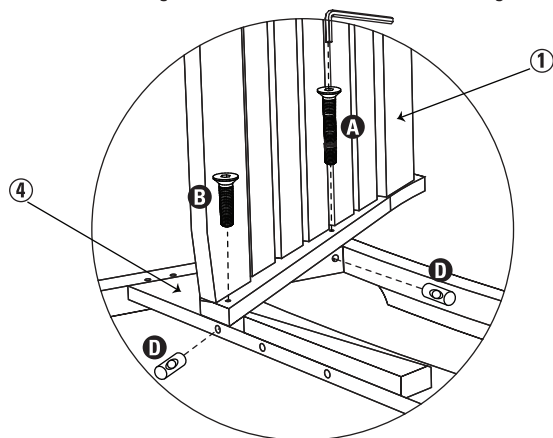
Lay leg assembly ④ on flat surface and insert back assembly ①.



## Step 2 See bottom notes on how to align barrel nuts and bolts.

Using the provided allen wrench and guiding bolt ③, secure TOP of the back with barrel nut ① and LONG bolt ② as shown. Secure BOTTOM of the back as shown using barrel nut and SHORT bolt ④.

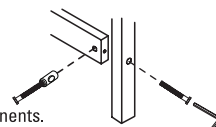
**NOTE: Do not tighten down in this step, leave loose until all bolts are inserted, then tighten all bolts. Be certain not to over tighten.**



### How to align barrel nuts and bolts.

Insert a guiding bolt into the end of a barrel nut.

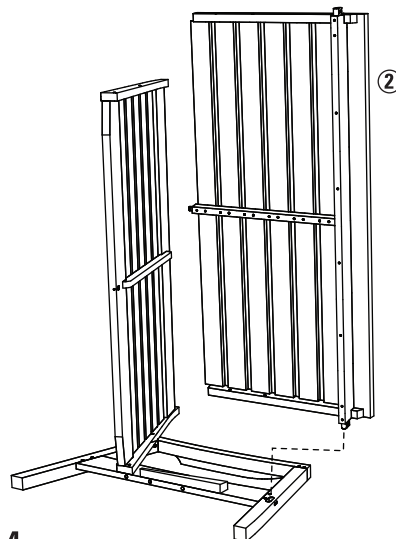
Align the barrel nut inside of the component with the bolt used to connect the components.



Once the component bolt is aligned and threaded, simply pull the guiding bolt from the end of the barrel nut.

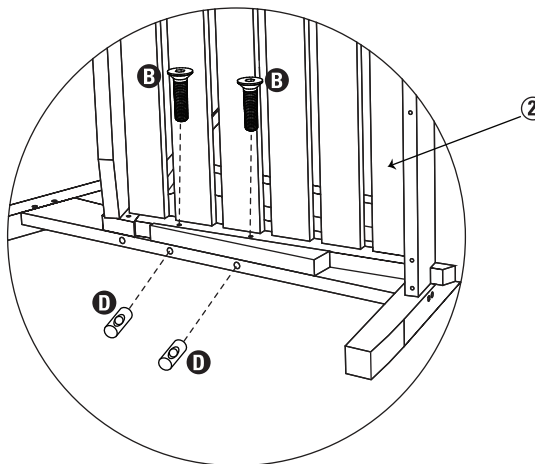
## Step 3

Next, insert the seat assembly ② into the rest of the assembled parts.



## Step 4

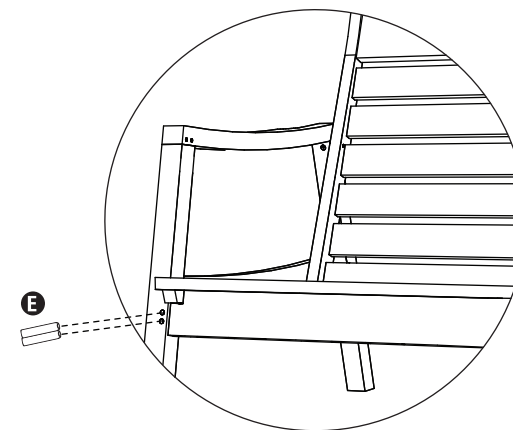
Using the provided allen wrench and guiding bolt ③, secure seat with barrel nut ① and SHORT bolt ④ as shown.



## Step 5

Insert the remaining leg assembly into the assembled parts and repeat steps 2 and 4 to secure.

Next, further secure the seat to the leg assemblies by driving two dowels ⑤ into the mortise holes as shown.



## Step 6

Lastly, go back and tighten all the bolts inserted previously and insert two wood screws ⑥ into the seat assembly as shown.

