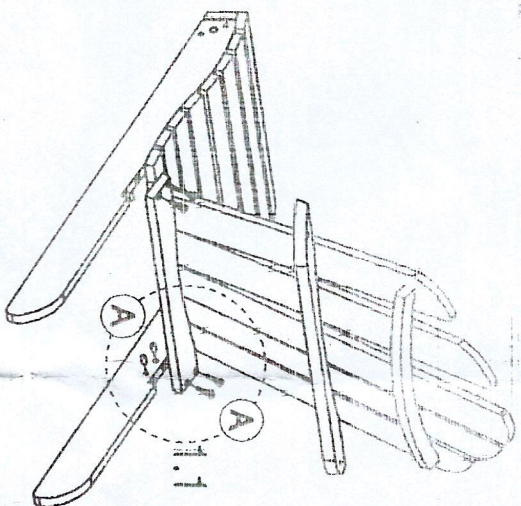
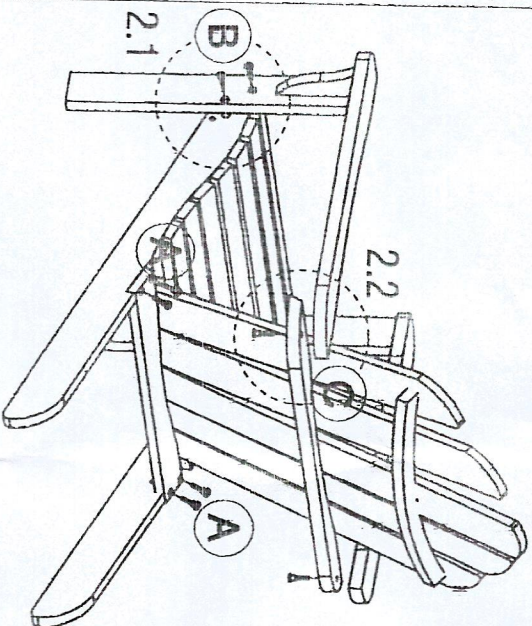


STEP 1

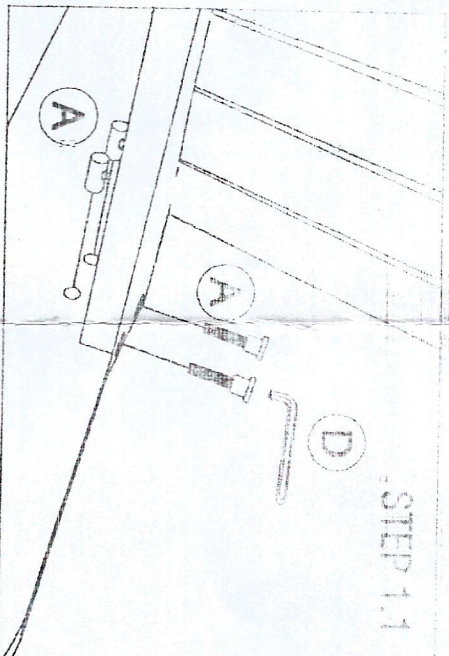


STEP 2

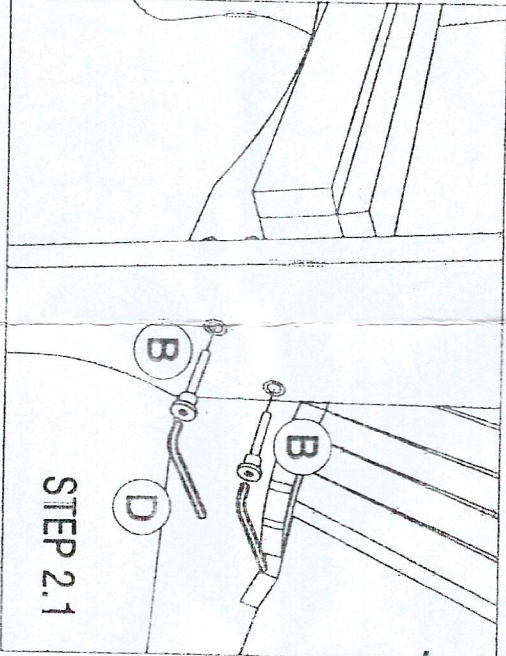


- Fix all the bolts but don't tighten the bolts to maximum until all the bolts are fixed at their respective holes.
- Once all the bolt are fixed, then only start to tighten all of them, one by one.

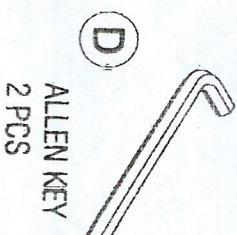
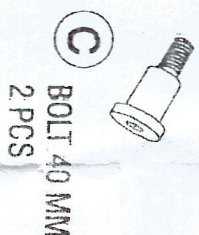
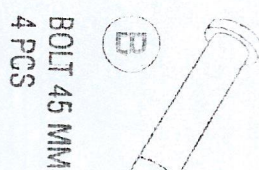
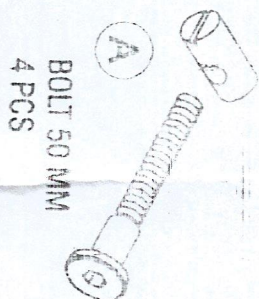
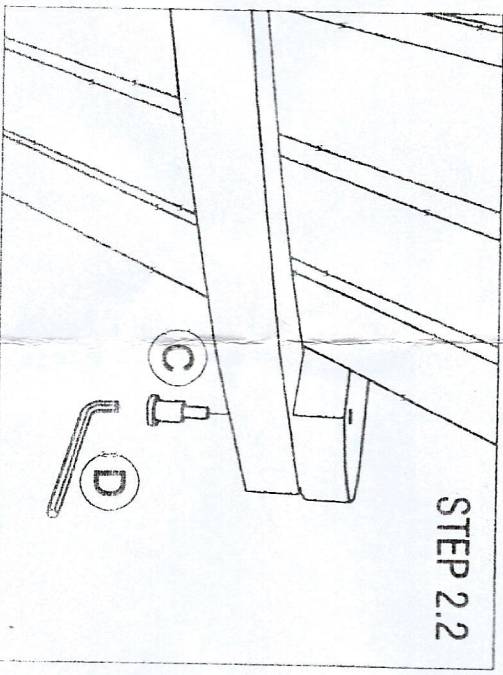
STEP 1.1



STEP 2.1



STEP 2.2



Assembly Instructions

DN 1531

